

Titanium MIG Welding Torch Air Cooled

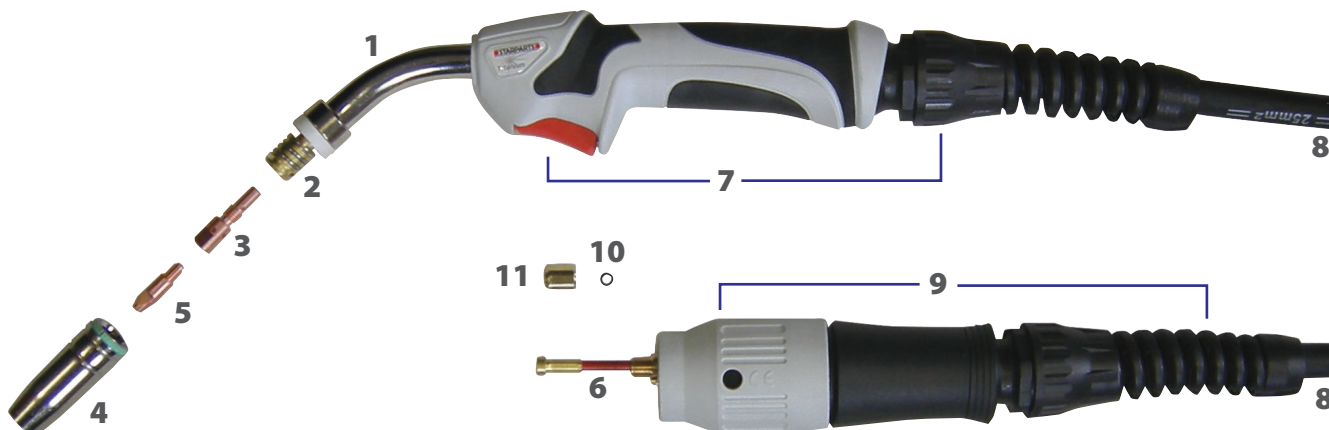


Model: T250 Rating 230A Co² / 200A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Size 0.8mm to 1.2mm

Torch Packages

T250-3 T250-4 T250-5
3 metre 4 metre 5 metre

*Euro Fitting and Bladeswitch



Main Consumables

Code	Description	Pack Qty
1	SP2554 Swan Neck Complete	1
2	SP2557 Shroud Spring	10
3	SP2581 Tip Adaptor M6 Tips	5
	SP2582 * Tip Adaptor M8 Tips	5
4	SP2570 Nozzle Conical	5
	SP2571 Nozzle Cylindrical	5
	SP2572 Nozzle Tapered	5
	SP2574 Spot Welding Nozzle	5

Contact Tips (ECU M6 x 28mm)

5	SP2408	0.8mm Steel / 0.6mm Alum Wire	25
	SP2409	0.9mm Steel Wire	25
	SP2410	1.0mm Steel / 0.8mm Alum Wire	25
	SP2412	1.2mm Steel / 1.0mm Alum Wire	25

* For specifically marked ALU Tips add 'A' after the part number eg: SP2410A

Contact Tips (CuCrZr M6 x 28mm)

	SP2508	0.8mm Steel / 0.6mm Alum Wire	25
	SP2509	0.9mm Steel Wire	25
	SP2510	1.0mm Steel / 0.8mm Alum Wire	25
	SP2512	1.2mm Steel / 1.0mm Alum Wire	25

Liners (Steel Plastic Coated)

Code	Description	Pack Qty
6	SP1539 0.6 - 0.9mm x 3m - P.C Blue	1
	SP1549 0.6 - 0.9mm x 4m - P.C Blue	1
	SP1559 0.6 - 0.9mm x 5m - P.C Blue	1
	SP2432 1.0 - 1.2mm x 3m - P.C Red	1
	SP2442 1.0 - 1.2mm x 4m - P.C Red	1
	SP2452 1.0 - 1.2mm x 5m - P.C Red	1

Liners (PTFE)

	SP1538T 0.6 - 0.8mm x 3m - P.C Blue	1
	SP1548T 0.6 - 0.8mm x 4m - P.C Blue	1
	SP1558T 0.6 - 0.8mm x 5m - P.C Blue	1
	SP2432T 1.0 - 1.2mm x 3m - P.C Red	1
	SP2442T 1.0 - 1.2mm x 4m - P.C Red	1
	SP2452T 1.0 - 1.2mm x 5m - P.C Red	1
	SP1511 Liner Collet	5
	SP1517 Liner 'O' Ring	10

Secondary Consumables

7	SP1625 Complete Bladeswitch Handle c/w Cable Support	1
8	SP2403 Cable Assy 3m	1
	SP2404 Cable Assy 4m	1
	SP2405 Cable Assy 5m	1
9	SP8003 Complete Euro Connection Kit c/w Support	1
10	SP1596 Gun Plug 'O' Ring	10
11	SP1597 Liner Retaining Nut	5

* For 8mm Threaded Tips Use SP38 / SP40 Series See Page 194 Item No. 6